(19) World Intellectual Property Organization International Bureau



(43) International Publication Date 22 March 2001 (22.03.2001)

PCT

(10) International Publication Number WO 01/20058 A1

- (51) International Patent Classification⁷: C23C 22/00, C04B 9/02, C09K 3/00, B05D 1/18, B01F 17/00
- (21) International Application Number: PCT/US00/24930
- (22) International Filing Date:

12 September 2000 (12.09.2000)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data: 11/258309 13

13 September 1999 (13.09.1999)

- (71) Applicant (for all designated States except US): HENKEL CORPORATION [US/US]; Suite 200, 2500 Renaissance Boulevard, Gulph Mills, PA 19406 (US).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): KINOSHITA, Yasuhiro [JP/JP]; 2566, Shinomiya, Hiratsuka-shi, Kanagawa-Pref 254-0014 (JP). MIZUNO, Kensuke [JP/JP];

23-5-204 Toyohara-cho, Hiratsuka-shi, Kanagawa-Pref 254-0014 (JP). KAWAKAMI, Katsuyuki [JP/JP]; 2393-11, Koyama-cho, Machida-shi, Tokyo 194-0212 (JP).

- (74) Agent: HARPER, Stephen, D.; Henkel Corporation, 2500 Renaissance Boulevard, Suite 200, Gulph Mills, PA 19406 (US).
- (81) Designated States (national): CA, CN, KR, MX, TR, US, ZA.
- (84) Designated States (regional): European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).

Published:

With international search report.

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.



(54) Title: PRE-PAINT TREATMENT OF METAL AND PRODUCT THEREOF

(57) Abstract: A chromium-free liquid treatment composition that contains (a) at least one resin selected from a group consisting of urethane resins, epoxy resins, and acrylic resins, (b) at least one silane coupling agent, and (c) dispersed solid particles with a mean particle diameter of 1 µm or less provides a metallic surface, optionally already having a chemical plating or phosphate conversion coating, with superior corrosion resistance and paint adherence after subsequent painting. Of the non-volatiles content of the liquid treatment composition, (a) is 20 to 70 percent by weight, (b) is 10 to 60 percent by weight, and (c) is 10 to 40 percent by weight. This treatment composition is used by forming on the surface to be treated a liquid layer of the treatment composition that has a non-volatiles content of 0.05 to 1.0 g/m² and then drying the liquid layer into place on the surface to form the protective coating.



A chromium-free liquid treatment composition that contains (a) at least one resin selected from a group consisting of urethane resins, epoxy resins, and acrylic resins, (b) at least one silane coupling agent, and (c) dispersed solid particles with a mean particle diameter of 1 µm or less provides a metallic surface, optionally already having a chemical plating or phosphate conversion coating, with superior corrosion resistance and paint adherence after subsequent painting. Of the non-volatiles content of the liquid treatment composition, (a) is 20 to 70 percent by weight, (b) is 10 to 60 percent by weight, and (c) is 10 to 40 percent by weight. This treatment composition is used by forming on the surface to be treated a liquid layer of the treatment composition that has a non-volatiles content of 0.05 to 1.0 g/m² and then drying the liquid layer into place on the surface to form the protective coating.